

## भारतीय प्रौद्योगिकी संस्थान कानपुर INDIAN INSTITUTE OF TECHNOLOGY KANPUR

## भौतिकी विभाग DEPARTMENT OF PHYSICS

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Enquiry No:PHY/LHE/2016/1

Aug. 08, 2016

Enquiry Letter for fabrication of High purity helium gas Quads/Bank with brand new empty gas cylinders.

The Central Cryogenics Facilities, Department of Physics, IIT Kanpur invites quotation for fabrication of high purity helium gas cylinder quads/bank having brand new empty gas cylinders for transportation and filling of sixteen gas cylinders as one unit. The Specifications are given below.

- Each Quads should hold 16 Cylinders(4x4 matrix). The Cylinders for the quads will be provided by vendor.
- Brand new empty helium gas cylinder having the specification as per IS 7285(Part 2):2004. OD-232mm:length-1450mm: thickness 5.4mm, water capacity of 50Ltrs and working pressure -204 kgf/cm<sup>2</sup>
- The company should provide original CCOE and necessary test certificate of all brand new cylinders.
- Quads should provide two common valves for all 16 cylinders.
- It should be strong enough to sustain wear and tear of transportation and lifting.
- Company should provide some security arrangement in both quads, so that cylinders will not interchange during refilling.
- It should contain hook arrangement at corners of the top for lifting in crane and also fork lift platform arrangement at bottom.
- The company should provide the testing certificate for all tubes, fitting & valves with necessary safety parameters.
- Provide detail of drawing of the quads, Gauge of steel used and weight of the empty quads.
- Quad/bank should not have odd dimension. It will easily mobilize anywhere via normal good carrier.
- All cylinders and fitting should be leak proof and initially purged and cleaned by high purity (99.995+) helium gas.
- 2 year warranty on all parts of the quads.
- The delivery period of the new quads should be mentioned

We will be ordering a minimum of 4 quads of the above description Since we are an academic institution and based on the quantity we are ordering, your offer must consider a suitable institutional discount. Please send sealed offer latest by Aug.22<sup>th</sup>, 2016 to the undersigned.

Prof. Satyajit Banerjee

Convener

Central Cryogenics Facility Department of Physics

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