



विद्युत अभियांत्रिकी विभाग  
DEPARTMENT OF ELECTRICAL ENGINEERING  
भारतीय प्रौद्योगिकी संस्थान कानपुर  
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To,

M/s -----  
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Enquiry no:-NaMPET/EE/Coil/2014-2015

Dated: 06/02/2015

### Specifications for Programmable Universal Toroid Winding Machine

| S.No | Specifications  | Description  |
|------|---|--|
| 1    | Controller  | Programmable Controller with at least 25 Program storage capacities.   |
| 2    | Maximum Coil Outer Diameter                                   | 100 mm   |
| 3    | Minimum Coil Inner Diameter                                   | 1 to 4 mm  |
| 4    | Minimum Coil Outer Diameter                                   | 5 mm   |
| 5    | Maximum Wire Size   | 16 SWG   |
| 6    | Minimum Wire Size   | 40 SWG   |
|      | Maximum Coil Height   | 50 mm  |
| 7    | Shuttle Speed Control   | Controllable; Speed regulation at every speed setting not to exceed 5%   |
| 8    | Chuck/Core rotation for Segment Winding & Progressive Winding | Programmable with controller as well as manual .The choice of Automatic Sector Winding up to 360° or manually controlled clockwise or counter-clockwise core rotation by a switch. |
| 9    | Input Voltage   | 50Hz,230V ,Single Phase  |
| 10   | Winding head  | Quote price for different interchangeable winding head, if any.  |
| 11   | Wire tension  | Adjustable   |
| 12   | Pitch precision   | Accurate control over inter-turn spacing of winding  |
| 13   | Pitch tolerance   | 1%   |
| 14   | Associated Accessories  | Quote price for each   |
| 15   | Interface with PC   | Programmable through software; interface software includes in base quotation   |

Kindly send your quotation in mail/sealed envelope on or before **February 23, 2015** in favor of “**Dr. P. Sensarma, Department of Electrical Engineering IIT Kanpur 208016**”. The Indenter has right to accept or reject the tender.

*akbasu*

(Amit Kumar Basu)

Incharge

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